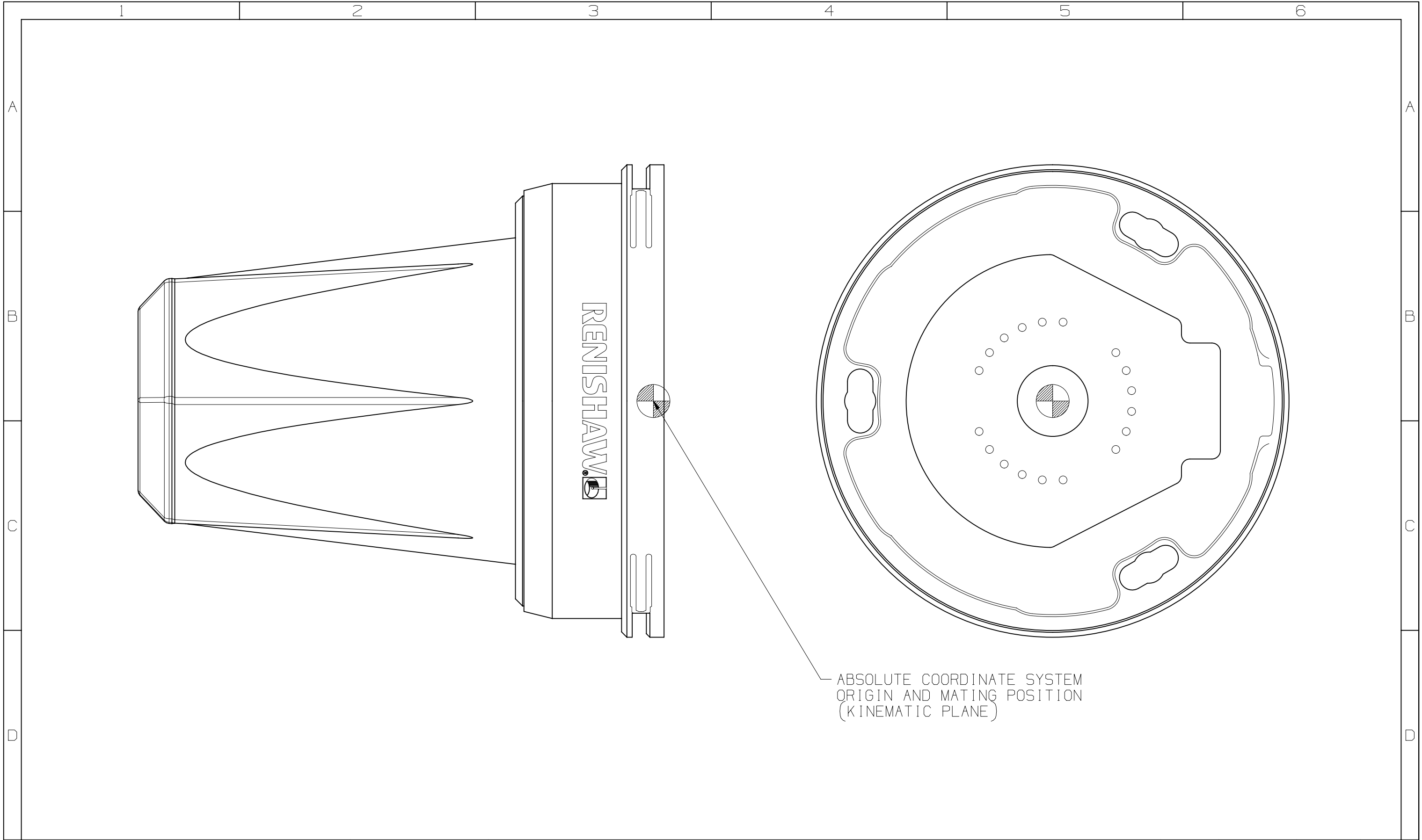
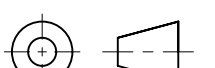




|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                               |                                                                                                                       |  |  |  |                                                     |                        |                        |                               |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------------------------------------------|------------------------|------------------------|-------------------------------|--|
| SEE DESIGN STANDARD DS336 FOR DEFINITION OF  SYMBOL.<br>SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No.<br>UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES<br>& APPLY BEFORE FINISHING TOL. ±0,25 ANGLES ±2°<br>REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX.<br>INTERNAL RADII 0,5 MAX. SURFACE TEXTURE -  3,2<br>THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888 | 3rd ANGLE PROJECTION<br><br>DO NOT SCALE                                                                                  | TITLE<br>VM1 1 ASSEMBLY                                                                                               |  |  |  | DRAWN BY<br>SS                                      | DRAWN DATE<br>16/01/15 | SHEET<br>1 OF 1        | CHECKED<br>RGD                |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | RENISHAW MATL R CODE<br>_____                                                                                                                                                                                 | MATERIAL (ENTER R OR FP CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)<br>_____ |  |  |  |                                                     |                        |                        |                               |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | CONFIDENTIAL. THIS DRAWING IS THE PROPERTY OF © RENISHAW plc, AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE, OTHER THAN THAT FOR WHICH IT IS SUPPLIED, WITHOUT THE EXPRESS WRITTEN AUTHORITY OF RENISHAW plc. |                                                                                                                       |  |  |  |                                                     |                        |                        |                               |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                               |                                  |  |  |  | Wotton - under - Edge<br>Glos. England.<br>GL12 8JR |                        | SCALE<br>U.O.S.<br>2:1 | DRAWING No.<br>LA-5378-5200-A |  |

|                            |  |                                                            |               |  |              |       |                |
|----------------------------|--|------------------------------------------------------------|---------------|--|--------------|-------|----------------|
| SHEET                      |  | 1                                                          | TITLE         |  | DRG. No.     |       |                |
| CONT. ON<br>NEXT SHT.      |  |                                                            | VM11 ASSEMBLY |  | LA-5378-5200 |       |                |
| MOD.<br>ISS.               |  | DETAILS OF CHANGE                                          |               |  |              | CIN   | SIGN<br>DATE   |
| A                          |  | FIRST ISSUE<br>MODEL GEOMETRY EQUIVALENT TO A-5378-5200-02 |               |  |              | 88997 | SS<br>16/01/15 |
| RENISHAW                   |  |                                                            |               |  |              |       |                |
| DRAWING MODIFICATION SHEET |  |                                                            |               |  |              |       |                |